

Lexus GS Series Bsport Style 4 Piece Polyurethane Full Body Kit

Installation Guide

Tools Needed:

- Drill
- Drill Bit Set
- Ratchet
- Sockets
- Extensions
- Clip Tool or Panel Removal Tool
- Phillips and Flathead Screwdrivers

-Pliers

Front Bumper

1. Remove the 4 fasteners attaching the front bumper to the brackets. (10mm or clips)



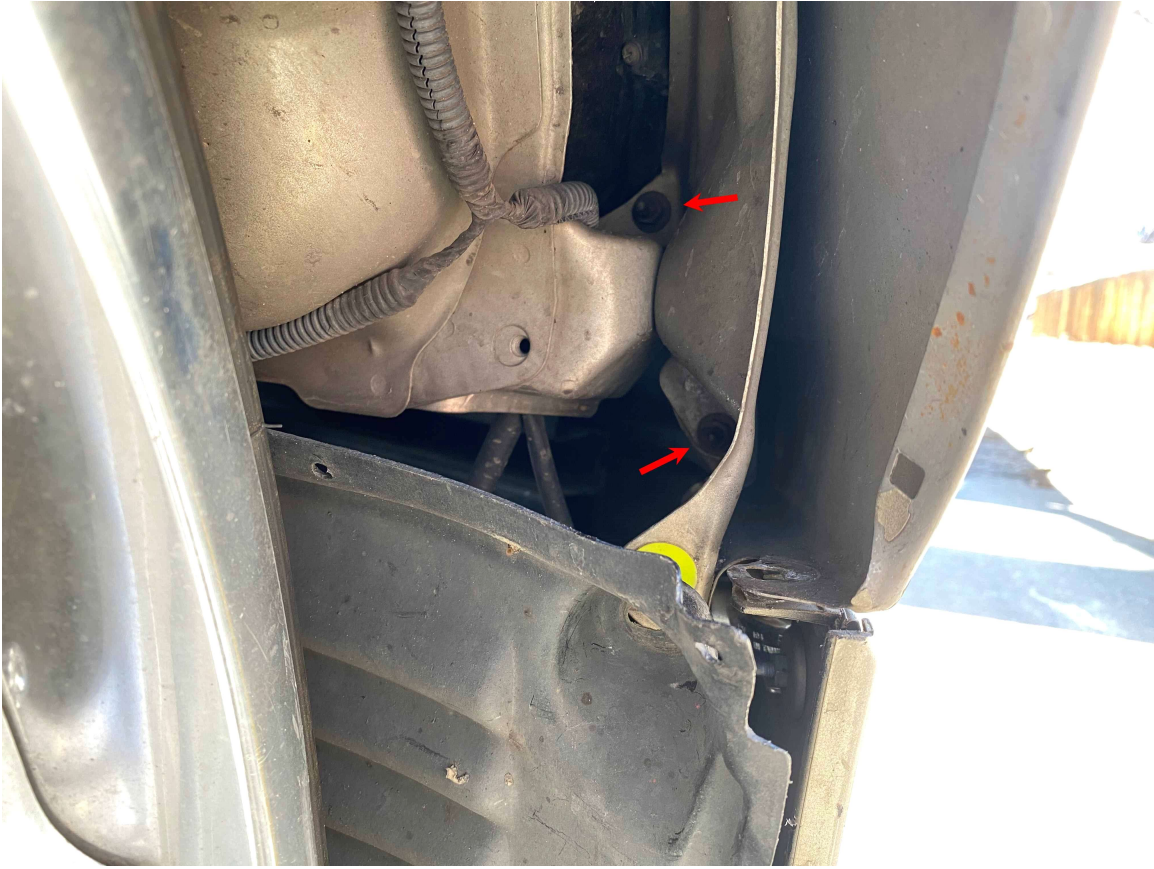
2. Remove the lower wheel liner fastener (10mm)



3. Remove the fastener holding the bumper to the fender (10mm)



4. Remove the 2 fasteners attaching the bumper to the front of the fenders using a 6" extension and a deep 10mm socket.



5. Remove the 8 fasteners underneath the front bumper that hold the bumper to the splash shield. (10mm)



6. Pull front bumper forward and disconnect the side markers by rotating the plug in the light assemblies. Disconnect the plug connecting the fog lights as well.



7. Drill out the premarked divets on the front bumper to match to the fastener attachment points.



8. Remove threaded brackets from the front bumper using a clip tool or a flat head screwdriver to pry them away.



9. Drill out corresponding divets in the new bumper and install threaded brackets.



10. Installation is the reverse of the removal. The fasteners going from the bumper to the under car splash shield will no longer be used.

Side Skirts

1. Remove the two hex head fasteners attaching the front of the side skirt to the fender. As well as removing the 2 hex head fasteners attaching the side skirt to the quarter panel.



2. Remove the covers by gently prying them towards you, the clips should disengage and release the cover.



3. Remove the clips underneath the car attaching the skirt to the body.



4. Open both doors and remove the phillips head fasteners attaching the side skirt to the uniside.



5. Drill out pre marked divets in the front and rear of the new kbd side skirts, install the hex head fasteners to the attachment points in the front wheel well and rear wheel well.



6. Line up and drill holes to match the location of the phillips head screw attachment points in the uniside. Reinstall all philips head fasteners through the new side skirt into the uniside.



Rear Bumper

1. In the rear trunk area remove the carpeting on the left and right side using a clip tool. Then remove the plastic front cover where the trunk latch goes into the body of the vehicle.



2. Remove the bolts from both of the inner quarter panels. Also remove the 2 nuts from each side, right underneath the tail lights.



3. Remove the bolts from the front of the inner trunk using a deep socket and an extension. (10mm)



4. Remove the threaded bracket from the rear bumper by removing these two push clips with a clip tool or prying with a flathead screwdriver. Be careful not to bend the bracket.



5. Drill out the premarked holes for the threaded brackets and install the brackets into the new bumper. Using pliers can help press them together if it has a very tight fit.



6. Drill out premarked holes in the front section of the bumper and install the long plastic tipped hardware from the stock bumper.



7. Installation is the reverse of the removal, the two fasteners from the bottom of the stock rear bumper to the underside of the vehicle will not be reused.



