

97 – 01 Honda Prelude KBD front bumper installation

Tools required:

Philips screw driver
Flathead screw driver
10mm wrench or socket and driver
Drill
1/4 Drill bit
11/64 Drill bit
3/8 Drill bit
Dremel or another small disc cutting tool
1/4 x 1in nut and bolt to secure fog lights (if equipped)

Removal:

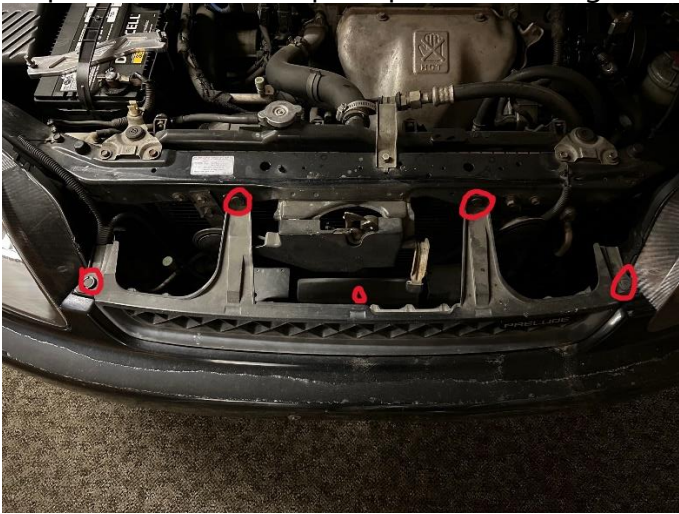
Step 1: Remove one Phillips head screw from each side of the bumper where it connects to the fender.



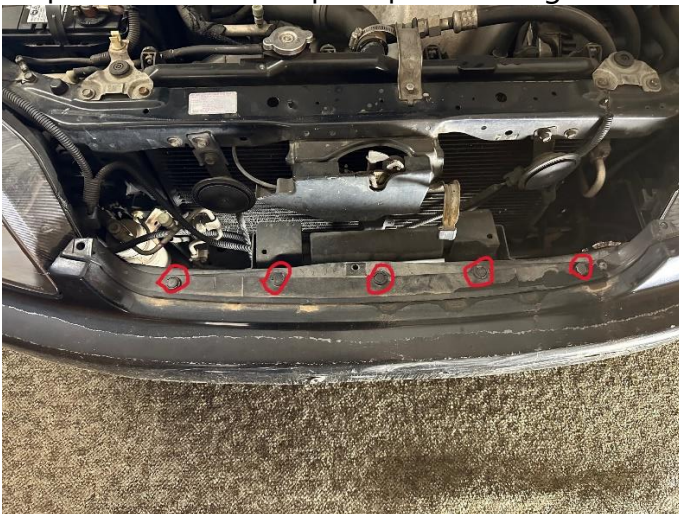
Step 2: Remove 5 10mm bolts connecting the bumper to the chassis (3) and fender liner (2).



Step 3: Remove the 5 push pins from the grill then place it to the side.



Step 4: Remove the 5 push pins holding the bumper to the bumper support bar.



Step 5: Now you can remove the bumper and disconnect the side marker (will not be reused, use appropriate method to seal connector from water), turn signal and fog light (if equipped).

Step 6: To remove the turn signal and fog light there is 1 screw holding it all together on the inner edge of each turn signal. Use the Philips head screw driver through the lower grill to remove the screw. Once removed the turn signal will pop out along with the fog light.

To install KBD bumper

Step 1: Prior to installing the bumper install the fog light (if equipped) and turn signal in reverse order of the removal. The fog lights have 2 mounting slots where you can use a 11/64 drill bit to make a hole into the bumper and screw it directly to the bumper. You may need to use the Dremel to trim the opening for the turn signal bracket opening and mounting U-clip slot if it's too tight.



Step 2: The bumper has 3 indented locations on each side of the bumper where you must drill into the edges of each indent and cut the center out with a cutting tool to obtain best results. These 3 locations are identical to the openings on your factory bumper. 1 is for the screw holding the bumper to the fender (3/8 drill bit) and 2 openings are for the clips holding the bumper to the body (1/4 drill bit).



Step 3: Once the openings are cut reconnect the turn signal and fog light wires and slide the bumper onto the vehicle. Tap the bumper sides clipping the bumper to the fenders and install the screw leading to the fender.

Step 4: Next align the front of the bumper with the headlights and locate the center push pin hole on the core support and make a pilot hole with the 11/64 drill bit and follow with the 3/8 drill bit. Once the hole is made insert the center push pin to hold the bumper onto the vehicle and repeat the process for the other 4 holes.



Final step is mounting the grill, place the grill onto the bumper and insert the 3 push pins that do not require drilling. Two on the core support and one on the bumper support. Now that the grill is secured, drill a pilot hole with the 11/64 bit for the mounting points on the top of the bumper following with the 3/8 bit. Now secure the grill with the final 2 push pins.



Congratulations your KBD bumper is now installed.